Drying ovens / Heating ovens



Heating oven with natural convection

The strength of the BINDER ED series heating oven: routine drying and sterilization applications up to 300 °C. Thanks to the gravity convection, thermal processes are highly efficient for this heating oven. A BINDER ED heating oven ensures fast, uniform drying.



Advantages:

- Fast, even tempering
- Wide temperature rangeQuality "Made in Germany"

Areas of application:



Biotechnology



Basic Research / Research Institutes



Human / Veterinary Medicine



Features	Customer benefits	Characteristics
APT.line™	 Quick drying Identical test conditions throughout the chamber interior Independent of specimen size and quantity 	APT.line™ for maximum precision • Uniform circulation even under full load • Homogeneous temperature conditions throughout specimen material
Temperature range	Broad range of applicationsShort warm up times	Standard up to 300 °C • Large power reserves
Inner chamber concept	 Maximum occupational safety Easy loading and unloading of specimen material Easy cleaning 	Inner chamber made of stainless steel • Very tight door closure with 2-point door latch • Low heat dissipation due to 60 mm insulation • Rack with tilt protection • No permanent fixtures
Standard equipment	• Reliable, easy handling	Comprehensive standards •Microprocessor control •Ergonomically positioned controller. •RS 422 interface •PT 100 temperature sensor
Quality	 Reliable devices with long service lives Short delivery times Minimal maintenance and operating costs 	Premium quality Highly automated Series production High-quality materials, state-of-the-art production technology High standard according to DIN 12880 (27-point measurement)
Accessories and Services	 Flexible solution in terms of size, type and equipment Optimal solution for numerous applications BINDER INDIVIDUAL for customer-specific solutions Worldwide BINDER Service 	Comprehensive product portfolio • Size 23 to 720 liters • Additional product lines with humidity, light, CO2 or vacuum • Voltage variants (UL) and certificates • Various options: Door with viewing window, access ports, reinforced shelves, Data Logger Kits • Worldwide service network

Performance characteristics



- Electronically controlled APT.line™ preheating chamber assuring temperature accuracy and reproducible results
- Temperature range from 5 °C above ambient temperature to 300 °C
- Digital temperature setting with an accuracy of one degree
- DS control with integrated timer 0 to 99,59 hrs
- Independent adjustable temperature safety device class 2 (DIN 12880), with visual temperature alarm
- Adjustable ventilation by means of front ventilation flap slide and rear exhaust Ø 50 mm
- Optional RS 422 Interface for APT-COM™ Data Control System communication software
- Units up to 115 liters are stackable
- 2 chrome-plated racks included
- ED 23 with space-saving door mechanism
- BINDER test confirmation



ED 23

>	Exterior dimensions	
	Housing	
	Width (mm)	435
	Height (incl. feet/castors) (mm)	495
	Depth (plus connections and fittings) (mm)	520
	Depth (incl. connections and fittings) (mm)	620
	Wall clearance, rear (mm)	100
	Wall clearance, side (mm)	100
	Exhaust duct (outer Ø mm)	52
	Steam space volume (I)	36
	Number of doors (ea.)	1

•	Interior dimensions	
	Width (mm)	222
	Height (mm)	330
	Depth (mm)	300
	Interior volume (I)	20
	Racks (number standard/max.)	2 / 3
	Load per rack (kg)	12
	Permitted total load (kg)	25
	Weight (empty) (kg)	22

Temperature data	
'	
Temperature range approx. 5 °C above ambient temperature to (°C)	300
Temperature variation 1)	
at 70 °C (± K)	1,5
at 150 °C (± K)	2,5
at 300 °C (± K)	3,8
Temperature fluctuation at 70 °C (± K)	0,3
Varm-up time 2)	
to 70 °C (min.)	13
to 150 °C (min.)	24
to 250 °C (min.)	35
Recovery time after doors were open for 30 sec. 2)	
at 70 °C (min.)	2,5
at 150 °C (min.)	5
at 300 °C (min.)	8



ED 23

•	Ventilation data	
	Ventilation	
	at 70 °C (x/h)	10
	at 150 °C (x/h)	13
	at 300 °C (x/h)	17

Electrical data	
IP protection class acc. to EN 60529	IP 20
Voltage (± 10%) 50 / 60 Hz (V)	230
Nominal power (kW)	0,8
Energy consumption	
at 70 °C (W)	43
at 150 °C (W)	148
at 300 °C (W)	450
	IP protection class acc. to EN 60529 Voltage (± 10%) 50 / 60 Hz (V) Nominal power (kW) Energy consumption at 70 °C (W) at 150 °C (W)

- 1) without a viewing window
- 2) To 98% of the set value

All technical data are specified for units with standard equipment at an ambient temperature of ± 25 °C and a line voltage fluctuation of $\pm 10\%$. The temperature data is determined in accordance to factory standard following DIN 12880, respecting the recommended wall clearances of 10% of the height, width and depth of the inner chamber. All figures are typical average values for series devices. We reserve the right to alter technical specifications at any time.





Numerous access ports

With silicone plugs for introducing external measuring instruments into the chamber, access ports with 10, 30, 50 mm diameters.



Door with window and interior lighting

For optimal process control in the inner chamber, available for all device sizes.



Door lock

Prevents unauthorized access to the process sequences in the chamber.



Calibration certificate & validation

BINDER can significantly reduce the workload in qualifying and validating devices. Nobody knows our devices as well and has as much experience in certifications as we do.

Options



ED 23

Access ports with silicone plug, 10, 30, 50, 100 mm	0
Anti-slip rubber pads for safe stacking (1 set of 4 pieces)	0
Switchable audible alarm for over temperature. Adjustable limit on the independent temperature safety device	0
Independent temperature safety device class 3.1 (DIN 12880) with optical alarm	0
Analog output for temperature 4 - 20 mA with 6-pin DIN socket (output not adjustable)	0
Temperature measurement acc. to DIN 12880 (27 measuring points, for 23 liter devices 15 measuring points) at $150~^{\circ}\text{C}$ or at specified temperature with measuring protocol and certificate	0
Calibration certificate, measurement in center of chamber at 150 °C or at specified testing temperature	0
Extension to calibration certificate. Each additional measurement at additional measuring point or testing temperature	0
Data Logger Kit T 350: For continuous temperature recording of 0 °C to 350 °C. Kit includes 1 data logger, PT 100 sensor with 2 m Teflon extension cable and 1 fixture for mounting to the BINDER unit	0
Data Logger Software: Configuration and evaluation software for all BINDER Data Logger Kits, incl. data cable	0
Rack, chrome-plated	0
Rack, stainless steel	0
Perforated shelf, stainless steel	0
Door lock	0
Door gasket, FKM (Viton)	0
Door with window 180 x 180 mm and interior lighting (15 W)	0